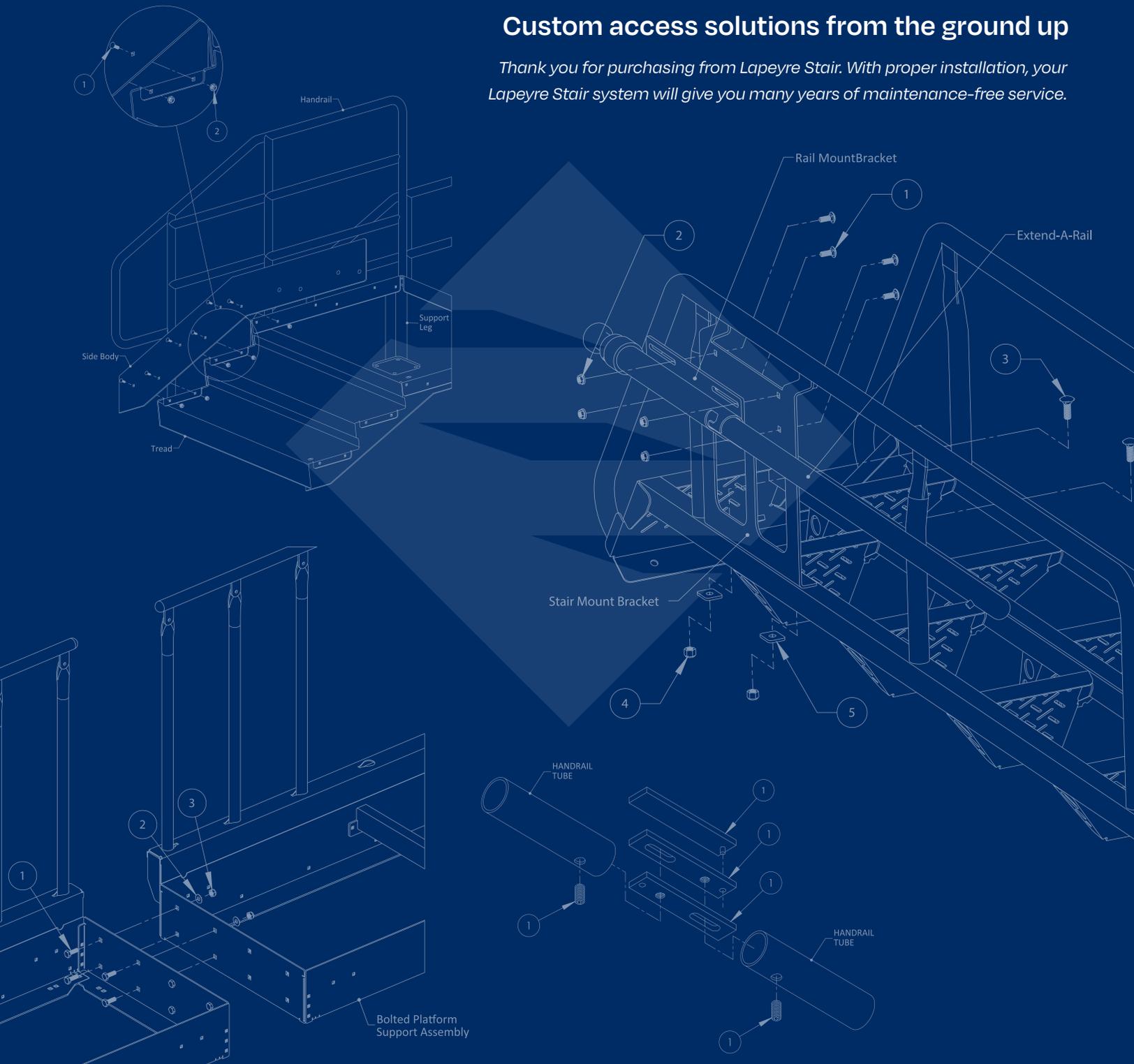


Installation Packet

Custom access solutions from the ground up

Thank you for purchasing from Lapeyre Stair. With proper installation, your Lapeyre Stair system will give you many years of maintenance-free service.



ATS

Lapeyre Stair, Inc.

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Phone: 504-733-6009 **Fax:** 504-733-4393 **Toll Free:** 800-535-7631

Alternating Tread Stairs

Assembly and Installation Instructions



Thank you for purchasing the Lapeyre stair...
With proper installation, your Lapeyre stair will give you many years of maintenance-free service.

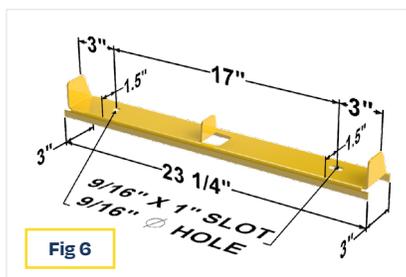
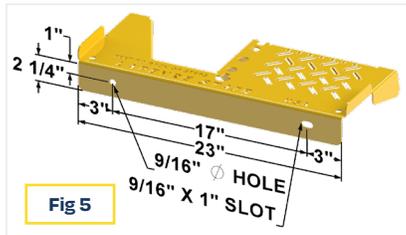
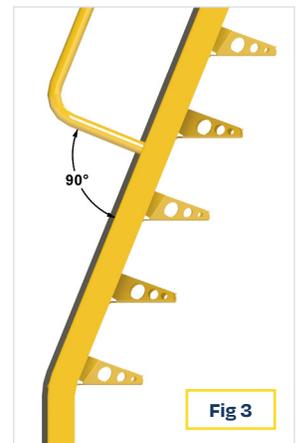
What You'll Need:
Floor/Hammer Drill • Crescent Wrench Socket
Wrench • 3/4" socket • Mounting bolts

Handrail Clearance

When placing the stair, a minimum of 6" should be provided between the handrails and any other object (a minimum of 12" between handrails on two adjacent stairs).

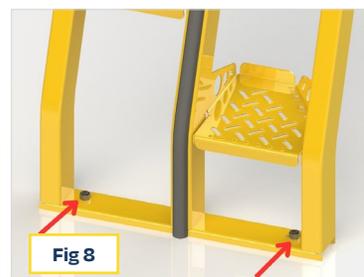
Attaching the Handrail

- 1 Remove the Lapeyre Stair from the shipping container and lay on a solid, flat surface.
- 2 Welds connecting the balusters to the handrails should face inward (Fig. 1).
- 3 Use the supplied 1/2"-13 x 1-1/2" bolts, lock washers and rectangular flat washers to attach handrails to the stair (Fig. 2). Slide the first baluster up or down in the slot until vertical section is 90° to the landing (Fig. 3).
- 4 Attach each connection point using supplied hardware, bolting loosely until all connections are in place.
- 5 Finish by tightening all handrail bolts to 35 ft-lbs.



Installation of the Stair

- 1 Install the stair with the top tread at the same elevation as the upper finished floor or roof surface. (For a typical roof hatch installation see Fig. 4).
- 2 Prepare the mounting holes for the stair, using the bolt patterns shown (Fig. 5 and Fig. 6) as a guide.
- 3 Put in position and securely bolt both the landing (Fig. 7) and footing (Fig. 8) of the stair. Make sure footing is secured parallel to the landing to avoid twisting. Bolts are not provided. Use bolts or studs (minimum 1/2" diameter).
- 4 On gray primed stairs only, install rubber bumper (Fig. 9).





Aluminum Alternating Tread Stairs Assembly and Installation Instructions



Thank you for purchasing the Lapeyre stair...

With proper installation, your Lapeyre stair will give you many years of maintenance-free service.

What You'll Need:

Floor/Hammer Drill • Crescent Wrench Socket
Wrench • 3/4" socket • Mounting bolts

Handrail Clearance

When placing the stair, a minimum of 6" should be provided between the handrails and any other object (a minimum of 12" between handrails on two adjacent stairs).

Installation of the Stair

- 1 Install the stair with the top tread at the same elevation as the upper finished floor or roof surface.
- 2 Prepare the mounting holes for the stair, using the bolt patterns shown (Fig. 1 and Fig. 2) as a guide.
- 3 Put in position and securely bolt both the landing (Fig. 3) and footing (Fig. 4) of the stair. Make sure footing is secured parallel to the landing to avoid twisting. Bolts are not provided. Use bolts or studs (minimum 1/2" diameter).

